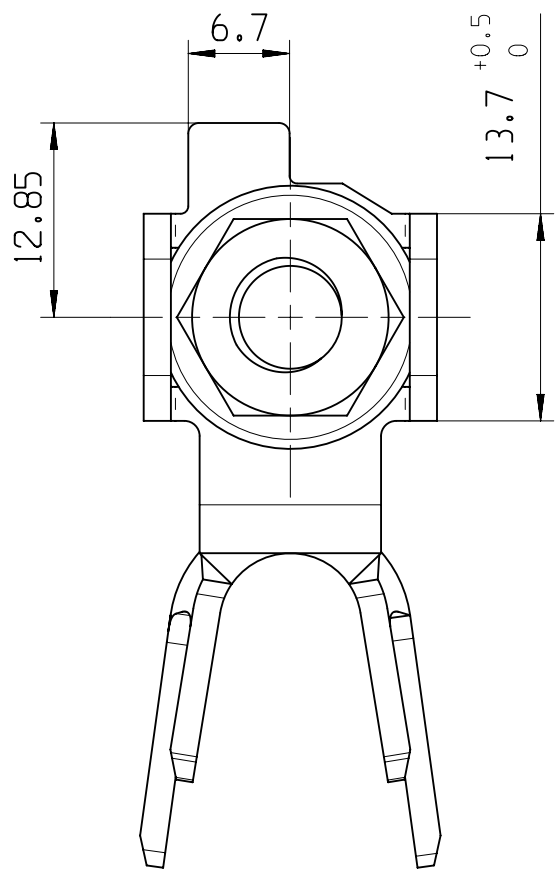
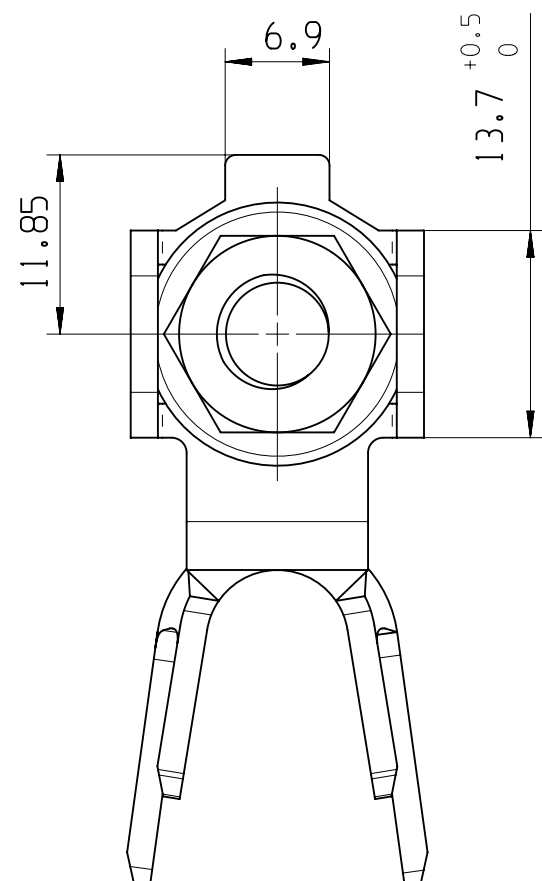


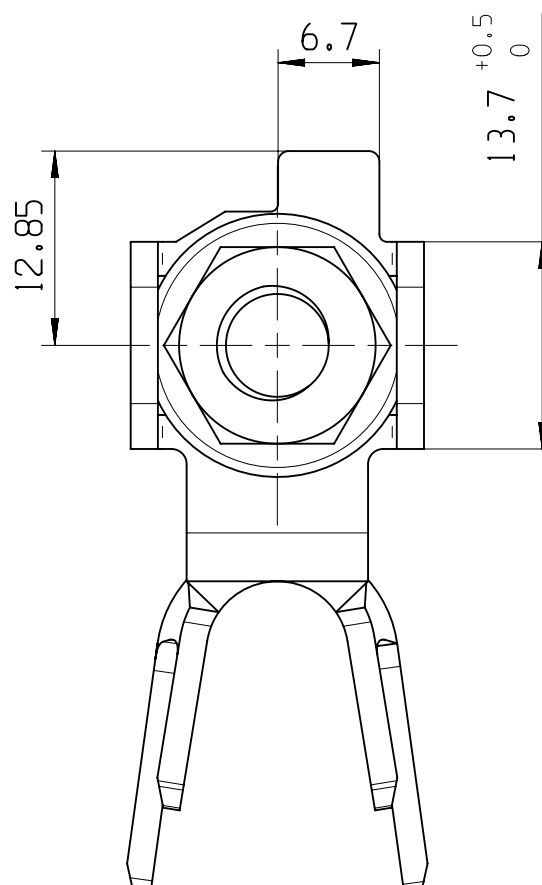
NO.	WEIGHT [Kg]	APTIV PART NO.	PART REV.	DATE	CODING	CROSS SECTION	MATERIAL	SURFACE	MATERIAL THICKNESS	WIRE TYPE	PART NO. FLANGE NUT	L ₃ ± 0.4	L ₂ ± 0.4	L ₁ ± 0.4	R ₂ ± 0.2	R ₁ ± 0.2	H ₂ ± 0.4	H ₁ ± 0.4	B ₂ ± 0.4	B ₁ ± 0.4
1	0.027	35269989	01	26JN18	CODE 1	35-50mm²	CuSn6	gal. min 3µm Sn	1.8	FLY	35289906	22.0	8.0	9.0	8.0	6.5	23.6	16.95	19.9	15.9
2	0.027	35269992	01	11SE18	CODE 2	35-50mm²	CuSn6	gal. min 3µm Sn	1.8	FLY	35289906	22.0	8.0	9.0	8.0	6.5	23.6	16.95	19.9	15.9
3	0.027	35269991	01	26JN18	CODE 3	35-50mm²	CuSn6	gal. min 3µm Sn	1.8	FLY	35289906	22.0	8.0	9.0	8.0	6.5	23.6	16.95	19.9	15.9



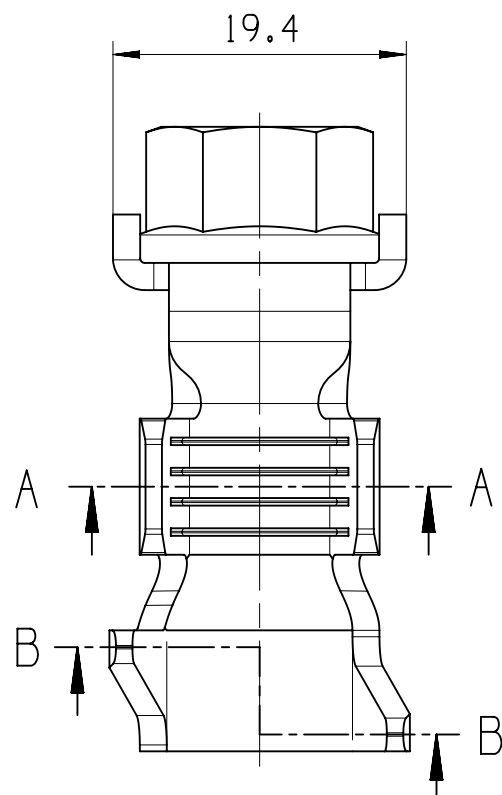
CODE 1
35269989



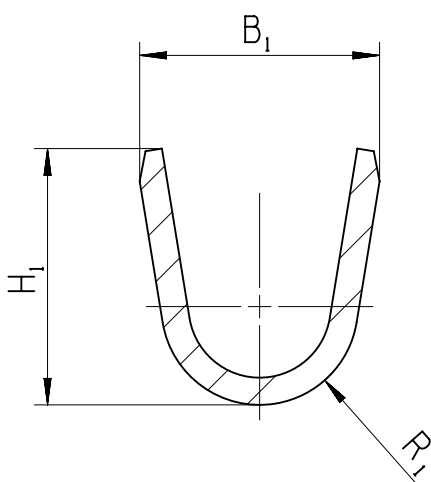
CODE 2
35269992



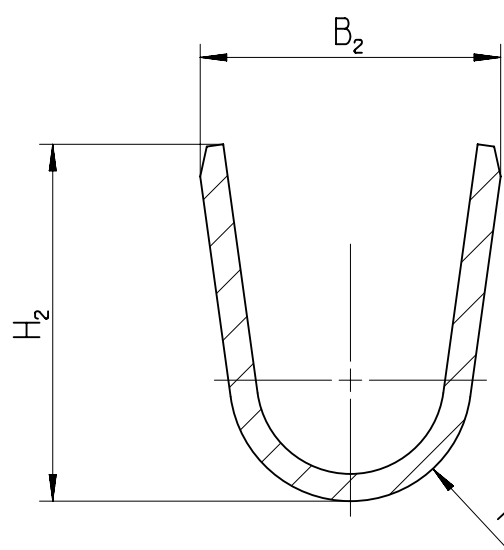
CODE 3
35269991



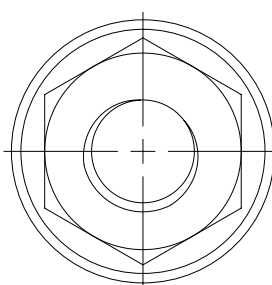
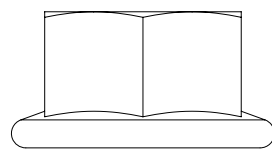
A - A



B - B



FLANGE NUT M8
35289906
FREE SPINNING



BEMERKUNGEN / COMMENTS

- THE CABLE LUGS ARE BULK GOODS
- DIMENSIONS MARKED WITH  ARE DOCUMENTED IN THE INITIAL SAMPLE INSPECTION REPORT (ISIR)
- DIMENSIONS MARKED WITH >K< ARE USED FOR MACHINE CAPABILITY EVIDENCE IN THE CONTEXT OF THE ISIR
- DIMENSIONS MARKED WITH () ARE FOR REFERENCE
- CRIMP MANUFACTURING PARAMETERS AND TOOLING ACCORDING APTIV-SPECIFICATION FOR RESPECTIVE COMPONENT PART (APTIV PART NO.: SEE CHART)
- FLANGE NUT M8 - FREE SPINNING
MATERIAL: DIN EN ISO 989-2
SURFACE: GMW 4700 TYPE B CODE G

CRIMP MANUFACTURING PARAMETERS AND TOOLING
ACCORDING TO DELPHI-SPECIFICATION

CRIMPVERARBEITUNGSPARAMETER UND WERKZEUGE
GEMAESS DELPHI-SPECIFICATION

-  DIM TO CHECK
PRUEFMASSE
-  DIM FOR HELP
HILFSMASSE
-  THEORETIC DIM
THEORE. MASSE

A LINE DRAWN THROUGH A PART NUMBER
INDICATES THAT PHYSICAL PARTS ARE NOT
AVAILABLE FOR ORDERING.
PART NUMBERS THAT DO NOT HAVE A LINE PRESENT
INDICATE THAT PHYSICAL PARTS ARE AVAILABLE
FOR ORDERING.
CONTACT APTIV SALES TO ASSURE
AVAILABILITY OF PARTS.
MIT EINER LINE DURCHGESTRICHENE
PART-NR. BEZEICHNET, DASS DIESE PART-NR.
NICHT BESTELLT WERDEN KANN.
PART-NR. DIE KEINE LINE ZEIGEN, KENNZEICHENEN,
DASS TEILE ZUR BESTELLUNG VERFUEGBAR SIND
FUEHR VERFUEGBARKEIT DER PARTS DEN EINKAUF
VON APTIV KONTAKTIEREN

R 0.1 MAX
R 0.2 MAX
SHARP CORNER TOLERANCE

KEY PRODUCT CHARACTERISTICS

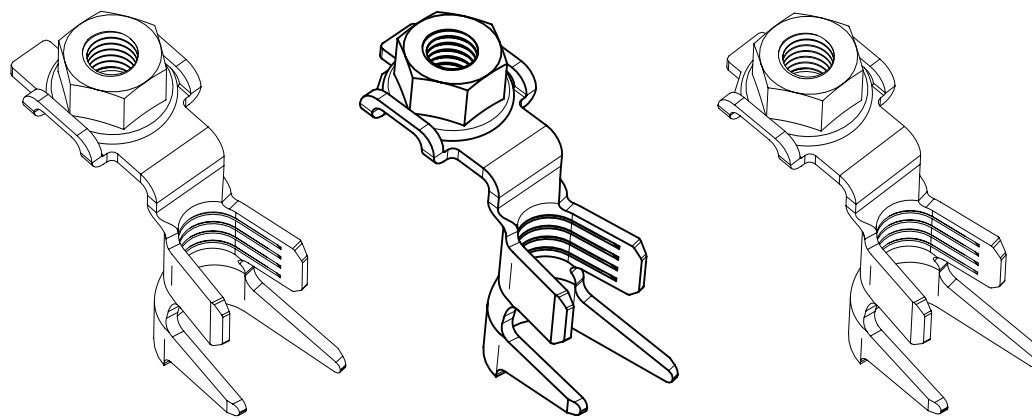
 SAFETY/COMPLIANCE	 FIT/FUNCTION	TOTAL ON DRAWING	0
 S/C CHECKPOINTS	 F/F CHECKPOINTS	LAST NO. USED	0

NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE
-----------	-------------	-----------	-----	------

3					2					1			
DWG STATUS					REVISION HISTORY					AUTH			
DATE	STG	REV	N/P	CHG	ZONE					AUTH			
20MY19	R	01			INITIAL RELEASE / ERSTFREIGABE					PHIL R.GUT SYS			

SCALE/MASSSTAB

1 : 1



• APTIV •

CONNECTION SYSTEMS
D-42119 WUPPERTAL

COPYRIGHT 2019 APTIV. ALL RIGHTS RESERVED.
THIS DRAWING IS THE PROPERTY OF APTIV AND CONTAINS APTIV
CONFIDENTIAL INFORMATION. THE REPRODUCTION, DISTRIBUTION AND
UTILIZATION OF THIS DOCUMENT OR ITS RELATED CAD DATA, AS WELL
AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS
AUTHORIZATION, IS PROHIBITED.

DIESE ZEICHNUNG IST EIGENTUM DER FIRMA DELPHI UND ENTHAEHLT DELPHI
VERTRAULICHE INFORMATIONEN. DIE REPRODUKTION, VERTEILUNG UND
NUTZUNG DIESER DOKUMENTES ODER DEREN ZUGEHÖRIGEN CAD DATEN, ODER
AUCH ALS KOMMUNIKATION VON BELIEBIGEN INHALT ZU ANDEREN, IST OHNE
BERECHTIGUNGSPRUEFUNG DURCH DIE DELPHI CORPORATION UNZULAESSIG

DR	PHILIPPS	DATE	20MY19
APVD1	GUTENSCHWAGER	20MY19	
APVD2	SYS	20MY19	
APVD3			
APVD4			
APVD5			

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001
POTENTIELL GEFÄHRLICHE STOFFE UND REZYKLATANTEIL
GEMAESS DELPHI 10949001

SEE CHART/SIEHE TABELLE

DRAWING NAME
RING TERMINAL Ø 8.4
WITH FLANGE NUT M8

DRAWING NUMBER									
1 3535875									
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P			
A1	2:1	1 OF 1	1 OF 1	R	01				

• APTIV •
D-42119 WUPPERTAL