

RECOMMENDED DIMENSION FOR YOKE COVER OF CUSTOMER

SECTION E-E

SECTION B-B

DETAIL D  
SCALE 5:1

DETAIL F  
SCALE 5:1

SECTION A-A

ISO VIEW

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:  
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. WHEN PARTS ARE SHIPPED THEY MUST BE PACKED IN PLASTIC BAGS OR SHIPPING CONTAINERS MUST BE LINED WITH PLASTIC LINERS. BAGS OR LINERS MUST BE SEALED TO AVOID FOREIGN MATTER.

3. REFERENCE MATING COMPONENTS OR EQUIVALENT:  
3WAY FEMALE CONNECTOR 33139045

4. TORQUE REQUIREMENTS:  
TORQUE REQUIRED TO ASSEMBLE: 0.6 NM MAX

5. FOR APPLICATION DATA SEE THE APPLICATION DRAWING.

6. THIS DRAWING IS HIGH VOLTAGE CONNECTOR. IT MUST BE SUBMITTED AND APPROVED BY KEYANG ENGINEERING PART.

7. THE TYPE OF MOTOR CONNECTOR PIN MUST BE DEBATE WITH KEYANG ENGINEERING PART.

8. MATCHING TEST OF CONNECTOR MUST BE NO PROBLEM.

9. INSIDE OF MOTOR MUST BE TO WATERPROOF BY THE CONNECTOR COMPONENT.

10. THIS PRODUCT MUST BE MEET TO BELOW SPEC.  
-MS201-01(MARKING OF MATERIALS FOR AUTOMOTIVE PARTS)  
-MS201-02(PROHIBITION OF USE OF HEAVY METAL AUTOMOTIVE PARTS)  
-MS201-03(THERMOPLASTIC POLYMER MATERIAL FOR CONNECTOR)  
-ESP1500-20(HIGH VOLTAGE CONNECTOR GENERAL)

11. "○" LATEST REVISION SYMBOL. (11X).

12. PRODUCT MASTER COLOR IS PANTONE 1495C.

TABLE 1: DIMENSIONS

NO.	DESCRIPTION	UNIT	VALUE
1	SCREW (M3)	STAINLESS STEEL	-
2	GLUE	SILICONE	WHITE
3	BUSHING	CARBON STEEL	-
4	TERMINAL (WI)	COPPER ALLOY	Ag PLATING MIN 5.0um
5	TERMINAL (VI)	COPPER ALLOY	Ag PLATING MIN 5.0um
6	TERMINAL (UI)	COPPER ALLOY	Ag PLATING MIN 5.0um
7	SHIELDING PLATE	BRASS ALLOY	TIN PLATING
8	SHIELDING CAN	BRASS ALLOY	TIN PLATING
9	INNER HOUSING	PBT GF20	ORANGE
10	INNER SEAL	SILICONE	PURPLE
11	OUTER SEAL	SILICONE	GRAY
12	CONNECTOR SEAL	SILICONE	BLUE
13	OUTER HOUSING	PBT GF20	ORANGE

TABLE 2: MATERIALS

REP.	QTY	DESCRIPTION	MATERIAL	COLOR	REMARK
1	1	SCREW (M3)	STAINLESS STEEL	-	-
2	1	GLUE	SILICONE	WHITE	-
3	1	BUSHING	CARBON STEEL	-	-
4	1	TERMINAL (WI)	COPPER ALLOY	Ag PLATING MIN 5.0um	-
5	1	TERMINAL (VI)	COPPER ALLOY	Ag PLATING MIN 5.0um	-
6	1	TERMINAL (UI)	COPPER ALLOY	Ag PLATING MIN 5.0um	-
7	1	SHIELDING PLATE	BRASS ALLOY	TIN PLATING	-
8	1	SHIELDING CAN	BRASS ALLOY	TIN PLATING	-
9	1	INNER HOUSING	PBT GF20	ORANGE	-
10	1	INNER SEAL	SILICONE	PURPLE	-
11	1	OUTER SEAL	SILICONE	GRAY	-
12	1	CONNECTOR SEAL	SILICONE	BLUE	-
13	1	OUTER HOUSING	PBT GF20	ORANGE	-

TABLE 3: REVISION HISTORY

DATE	REVISION	DESCRIPTION	BY	CHK	APP
21AP14	R 01	INITIAL RELEASE	S.W	P.H	L.W
02AP14	R 01	CHANGED MEASURING POINT AND DIMENSION FOR 11X AND 12X	S.W	P.H	L.W
25AP14	R 01	ADDED TERMINAL PLATING SPECIFICATION AND UPDATED NOTE 11	S.W	P.H	L.W
07JL14	R 02	REVISED MODEL, IMPROVED INNER HOUSING, INNER RIL, IMPROVED INNER HOUSING, CHANGED DIMENSIONS, ADDED FORM 25.4 TO 25.4 AND UPDATED NOTE 11	S.W	P.H	L.W
16SE14	R 03	REVISED MODEL, IMPROVED INNER HOUSING, CHANGED DIMENSIONS, ADDED FORM 25.4 TO 25.4, ADDED NOTE 12	S.W	P.H	L.W
09NO14	R 04	REVISED MODEL, IMPROVED INNER HOUSING AND UPDATED NOTE 11	S.W	P.H	L.W

TABLE 4: DIMENSIONS

NO.	DESCRIPTION	UNIT	VALUE
1	SCREW (M3)	STAINLESS STEEL	-
2	GLUE	SILICONE	WHITE
3	BUSHING	CARBON STEEL	-
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13	OUTER HOUSING	PBT GF20	ORANGE

TABLE 5: MATERIALS

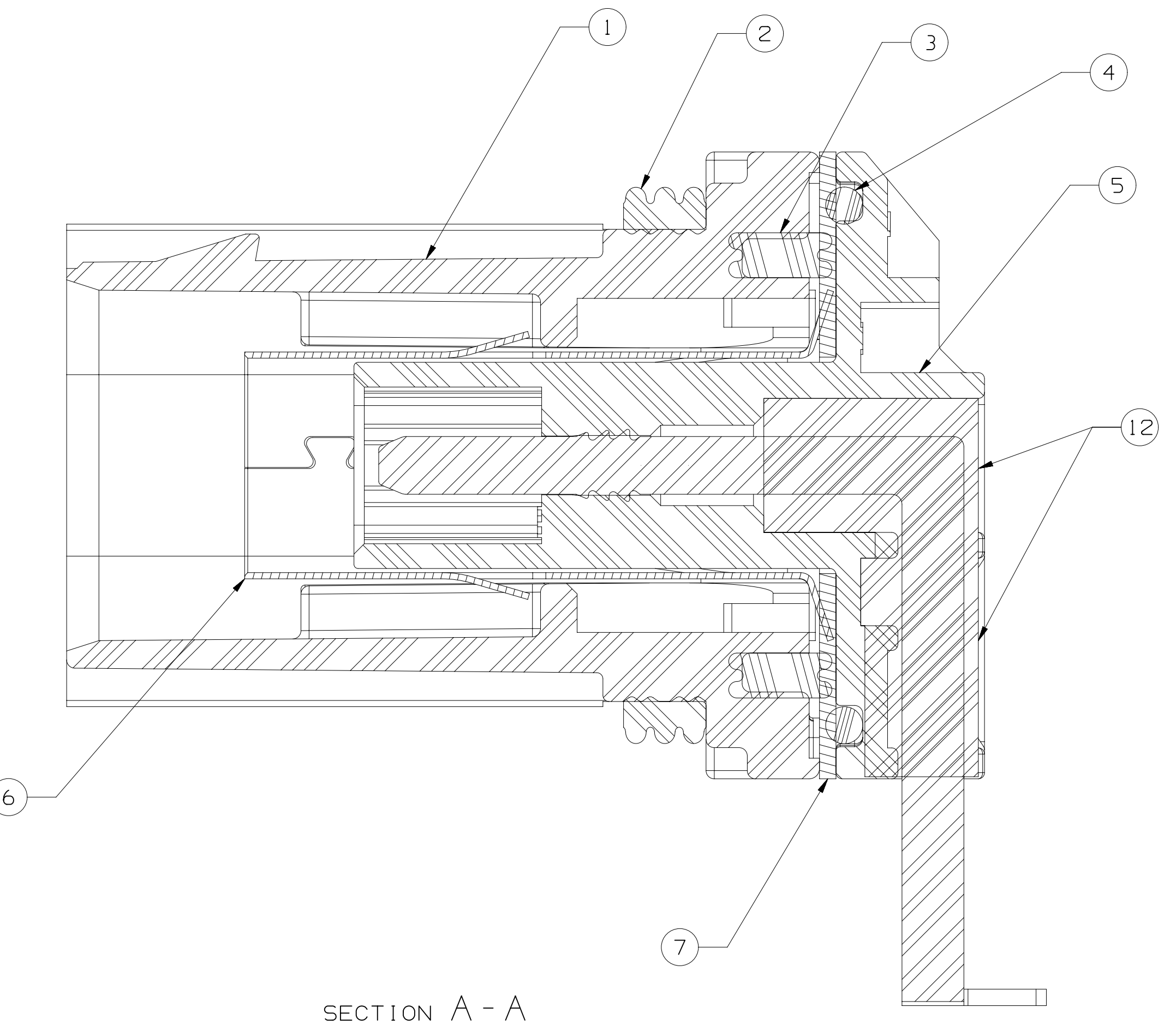
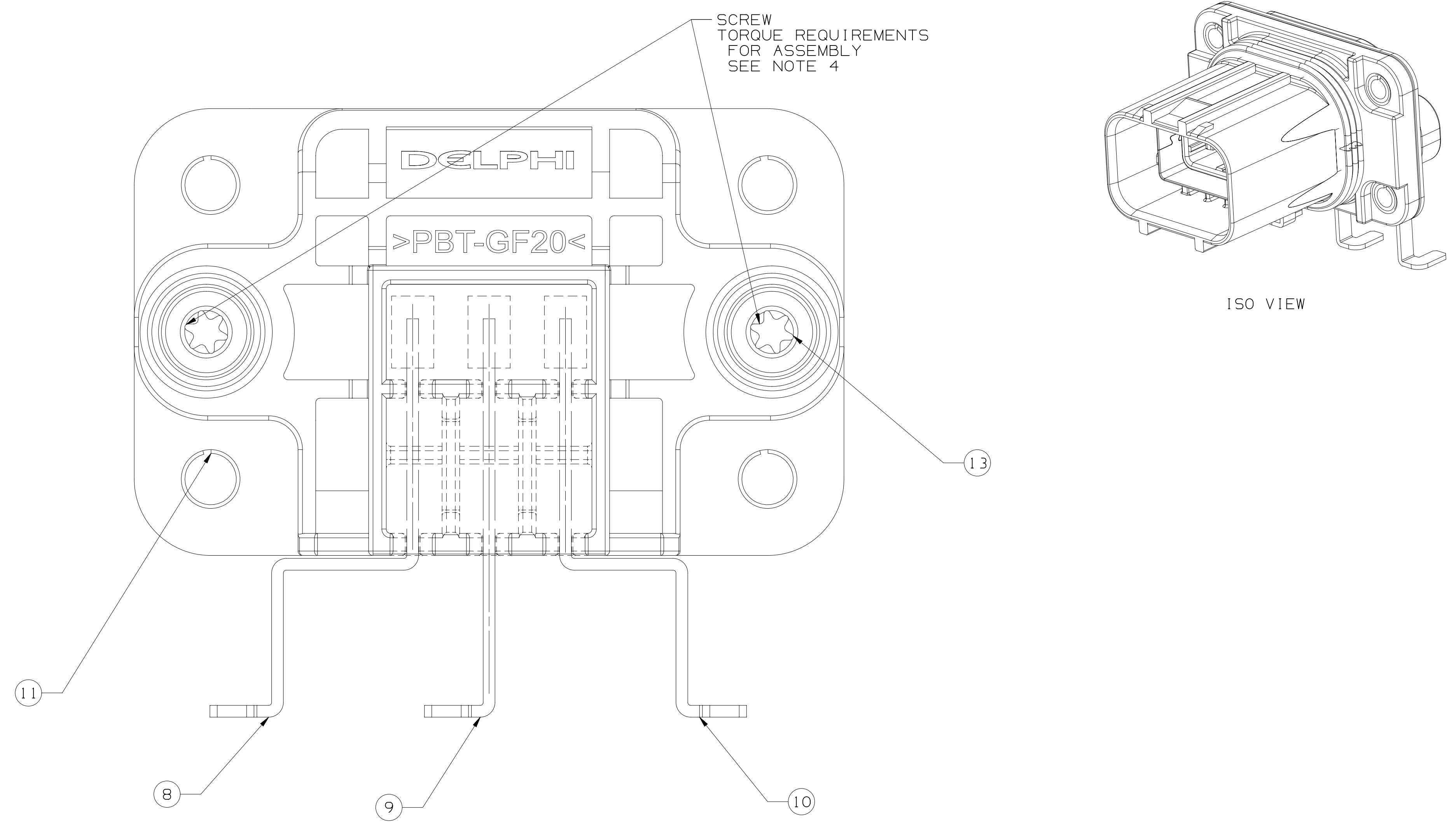
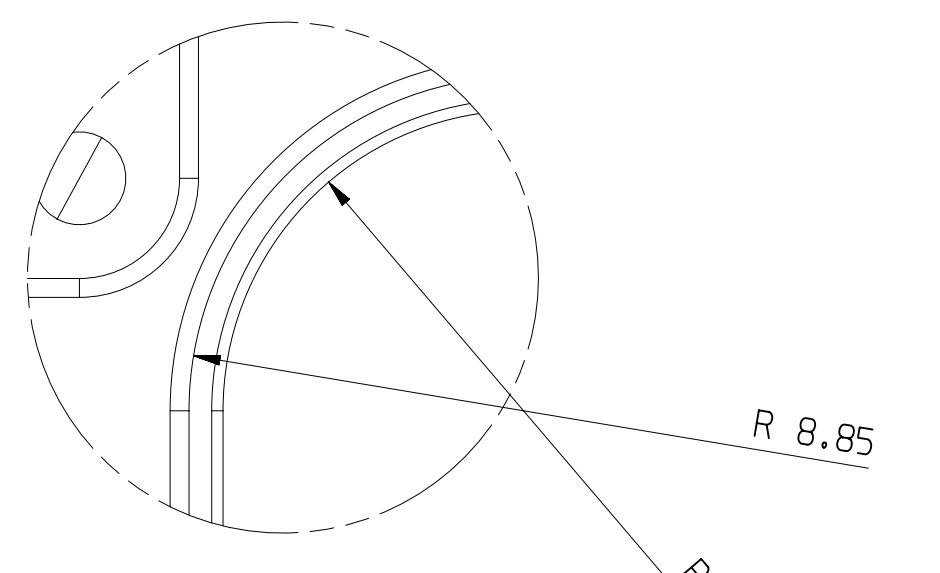
REP.	QTY	DESCRIPTION	MATERIAL	COLOR	REMARK
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2	1	GLUE	SILICONE	WHITE	-
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07JL14	R 02	REVISED MODEL, IMPROVED INNER HOUSING, INNER RIL, IMPROVED INNER HOUSING, CHANGED DIMENSIONS, ADDED FORM 25.4 TO 25.4 AND UPDATED NOTE 11	S.W	P.H	L.W
16SE14	R 03	REVISED MODEL, IMPROVED INNER HOUSING, CHANGED DIMENSIONS, ADDED FORM 25.4 TO 25.4, ADDED NOTE 12	S.W	P.H	L.W
09NO14	R 04	REVISED MODEL, IMPROVED INNER HOUSING AND UPDATED NOTE 11	S.W	P.H	L.W

TABLE 7: DIMENSIONS

NO.	DESCRIPTION	UNIT	VALUE
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2	GLUE	SILICONE	WHITE
3	BUSHING	CARBON STEEL	-
4	TERMINAL (WI)	COPPER ALLOY	



NOTES

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TORQUE REQUIRED TO ASSEMBLE: 0.6 NM MAX
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10. THIS PRODUCT MUST BE MEET TO BELOW SPEC.  
-M20201-01(MARKING OF MATERIALS FOR AUTOMOTIVE PARTS)  
-M20201-02(PROHIBITION OF USE OF HEAVY METAL AUTOMOTIVE PARTS)  
-E991503-03(THERMAL STABILITY POLYMER MATERIAL FOR CONNECTOR)  
-E991500-02(HIGH VOLTAGE CONNECTOR GENERAL)
11. "O" LATEST REVISION SYMBOL (1X1).
12. PRODUCT MASTER COLOR IS PANTONE 1495C.

© PREPARED BY THE  
AVAILABLE FOR THE  
PART NUMBERS THAT

[illegible]

<b>UNIT DRAWING</b> NO. <span style="font-size: 2em; border: 1px solid black; padding: 5px; display: inline-block; text-align: center;">D</span> DATE DRAWING TITLE PROJECT	REVISIONS NO. 1 DATE DESCRIPTION	<div style="text-align: center; font-size: 2em; font-weight: bold;">• ACTIVE •</div> <div style="text-align: center;">           CONNECTION SYSTEMS            (OTHERS, SEE LIST)            (SEE LIST FOR ALL OTHERS REQUIRED)         </div> <p>THIS DRAWING IS THE PROPERTY OF THE ARCHITECTING FIRM. IT IS TO BE USED ONLY FOR THE PROJECT AND SITE SPECIFICALLY IDENTIFIED HEREON. IT IS NOT TO BE REPRODUCED, COPIED, REPRODUCED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF THE ARCHITECTING FIRM.</p> <div style="display: flex; justify-content: space-between;"> <div>           PROJECT NO. <b>1000</b>            PROJECT NAME <b>THE KANAWA JACOB SECK</b>            ARCHITECT <b>JOHN J. KANAWA</b>            ARCHITECT FIRM <b>JOHN J. KANAWA</b>            ARCHITECT ADDRESS <b>1000 E. 10TH ST., SUITE 100, KANSAS CITY, MO 64105</b>            ARCHITECT PHONE <b>(816) 234-1234</b>            ARCHITECT FAX <b>(816) 234-1234</b> </div> <div>           DATE  <b>2/10/04</b>  <b>2/10/04</b>  <b>2/10/04</b>  <b>2/10/04</b>  <b>2/10/04</b> </div> </div> <div style="display: flex; justify-content: space-between; margin-top: 20px;"> <div>           DESIGNED BY <b>JOHN J. KANAWA</b>            CHECKED BY <b>JOHN J. KANAWA</b>            DATE <b>2/10/04</b> </div> <div>           APPROVED BY <b>JOHN J. KANAWA</b>            DATE <b>2/10/04</b> </div> </div> <p>THIS DRAWING IS THE PROPERTY OF THE ARCHITECTING FIRM. IT IS TO BE USED ONLY FOR THE PROJECT AND SITE SPECIFICALLY IDENTIFIED HEREON. IT IS NOT TO BE REPRODUCED, COPIED, REPRODUCED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF THE ARCHITECTING FIRM.</p>
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