

PART-NO.:	PART-REV	DATE DATUM	CABEL Ø KABEL Ø	MATERIAL WERKSTOFF	SIM RAL	D	(GR)	(CM ³)
13834614	01	01JL10	2.2 - 2.69 MM	LSR 50 SHORE 2% GRA	7000	3.1	0.085	0.075
13834630	01	01JL10	1.2 - 1.7 MM	LSR 50 SHORE 2% RED	2002	2.9	0.101	0.089
13834623	01	01JL10	1.63 - 2.2 MM	LSR 50 SHORE 2% BLU	5010	2.9	0.093	0.082

DWG STATUS				REVISION HISTORY				AUTH		DR		APVD	
DATE	ISTG	REV	N/P/CHG	ZONE	DATE	REV	BY	DATE	BY	DATE	BY	DATE	BY
01JL10	R	01									A.SEN	J.SCH	M.SKR
18MR11	R	01	AA	BB							V.KAS	M.HOR	SYS
07DE12	R	02	--	F4							V.KAS	M.HOR	SYS

VALIDATION BASED ON GTS

- PRESSURE LEAK TEST BASED ON THERMAL AGE AND SHOCK 0.5 BAR/30'
- THERMAL AGIN 300h 150°
- THERMAL SHOCK 300 CYCLES

REMARKS:

- NOT DIMENSIONED GEOMETRY HAS TO BE TAKEN FROM THE CORRESPONDING 3D DATA-FILE
- MAXIMUM DRAFT ANGLE 0° 30'
- MATERIAL SPECIFICATION: SILICON, AUTOLUBRICATION 50 SHORE 2% OIL
- SEALING AREA - RIBS MUST BE FREE OF FLASH, WITHOUT PARTING LINES, CUTS, SINKS, VOIDS AND KNIT.

VALIDATION ANGELEHNT AN GTS

- WASSERDRUCK-DICHTIGKEITS-TEST ANGELEHNT AN THERMISCHER ALTERUNG UND SHOCK 0.5 BAR/30'
- THERMISCHE ALTERUNG 300h 150°
- THERMISCHER SHOCK 300 ZYKLEN

BEMERKUNGEN:

- NICHT BEMASSTE GEOMETRIEN SIND DEN ENTSPRECHENDEN 3D DATENFILE ZU ENTNEMMEN
- ZULAESSIGE ENTFORMUNGSSCHRAEGE MAX. 0° 30'
- WERKSTOFF: SILIKON, SELBSTSCHMIEREND 50 SHORE 2% OEL
- DICHTFLAECHEN - RIPPEN MUSSEN GRATFREI, OHNE TRENNLINIEN, EINFALL, LUECKEN SCHNITTE UND KERBEN SEIN.

KEY PRODUCT CHARACTERISTICS					
<input checked="" type="checkbox"/>	SAFETY/COMPLIANCE	<input checked="" type="checkbox"/>	FIT/FUNCTION	TOTAL ON DRAWING	0
<input checked="" type="checkbox"/>	S/C CHECKPOINTS	<input checked="" type="checkbox"/>	F/F CHECKPOINTS	LAST NO. USED	0
NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE	

LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

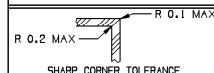
PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

MIT EINER LINE DURCHGESTRICHENE PART-NR. GEGENUEBER, DASS DIESE PART-NR. NICHT BESTELLT WERDEN KANN.

PART-NR. DIE KEINE LINE ZEIGEN, KENNZEICHENEN, DAS TEILE ZUR BESTELLUNG VERFUEGBAR SIND.

FUER VERFUEGBARKEIT DER PARTS DEN ENKALF VON DELPHI KONTAKTIEREN.



DIM TO CHECK DIMENSIONAL RANGE (MM)	
PROEFMASSE	FROM 0 TO >3 >6 >10 >18
HILFSMASSE	TOL. UNLESS OTHERWISE SPECIFIED
THEORETIC DIM	± 0.1 ± 0.2 ± 0.3 ± 0.4
THEORE. MASSE	ANGULAR TOLERANCE ± 2'

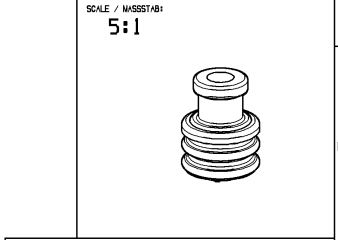
DWG TYP	DISTR CODE
PART DRAWING	D

GENERAL TOLERANCES ACCORDING TO: SEE CHART SIEHE TABELLE

QUICK ACCORDING TO: ISO 1101

REFERENCE: FIRST ANGLE PROJECTION

DO NOT SCALE USE MATH DATA



DELPHI
DELPHI DEUTSCHLAND GMBH
D-42119 MURPENTAL

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DR	DATE
A.SENEL	30JN10
APVD1 J.SCHATTLING	01JL10
APVD2 M.SIKORA	15SE10
APVD3	
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001 POTENTIELL BEFALIGTE STOFFE UND REZIKULATANTEIL GEMASS DELPHI 10949001

MATERIAL: SEE CHART/SIEHE TABELLE

DRAWING NAME: SINGLE WIRE SEAL 1W 1.5
EINZELDRAHTDICHTUNG 1W 1.5

DRAWING NUMBER: 13834632

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A2	10:1	1 OF 1	1 OF 1	R	02	

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Date: 2010-06-03 09:05:03 User: G-Delph-15 Title: 1014