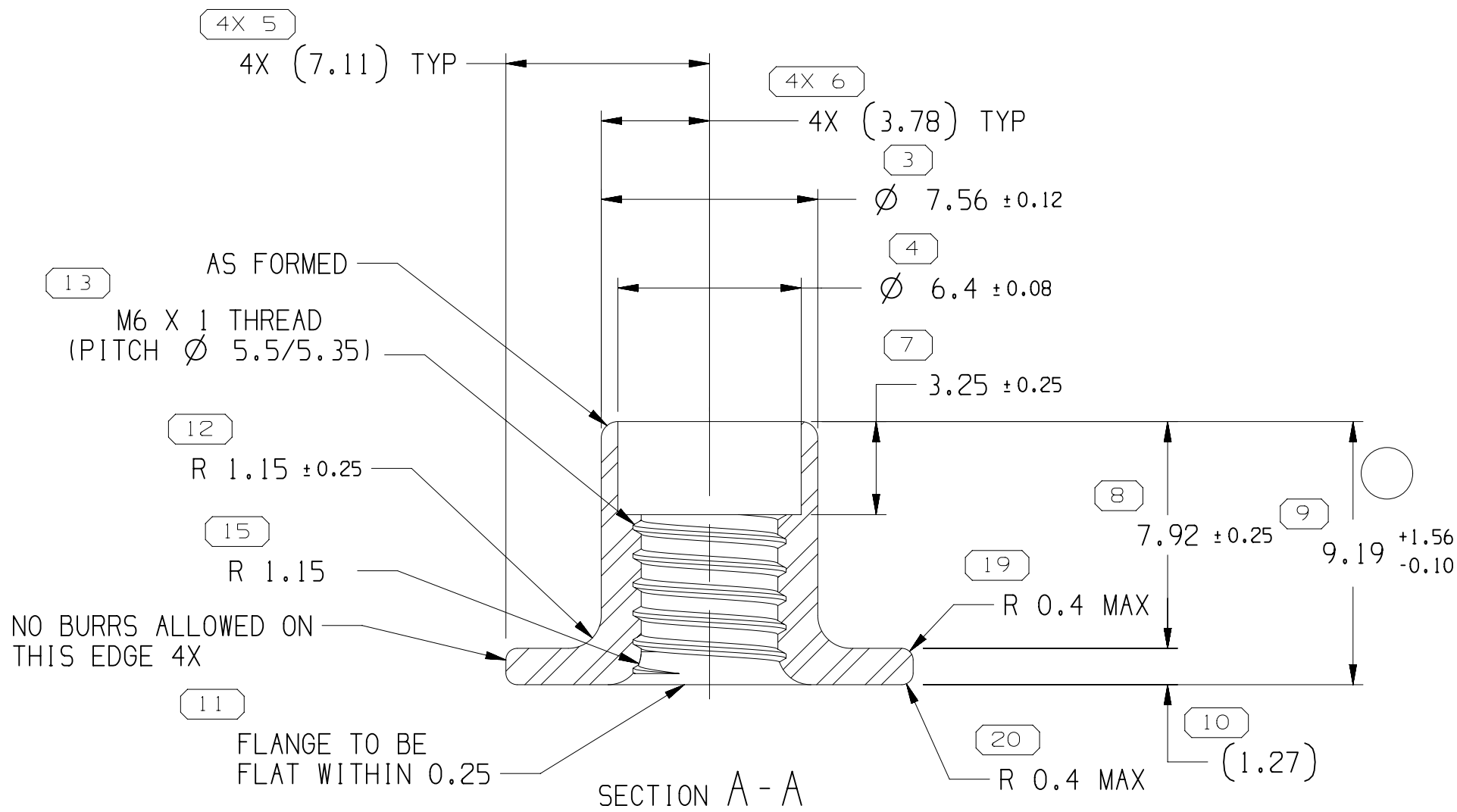
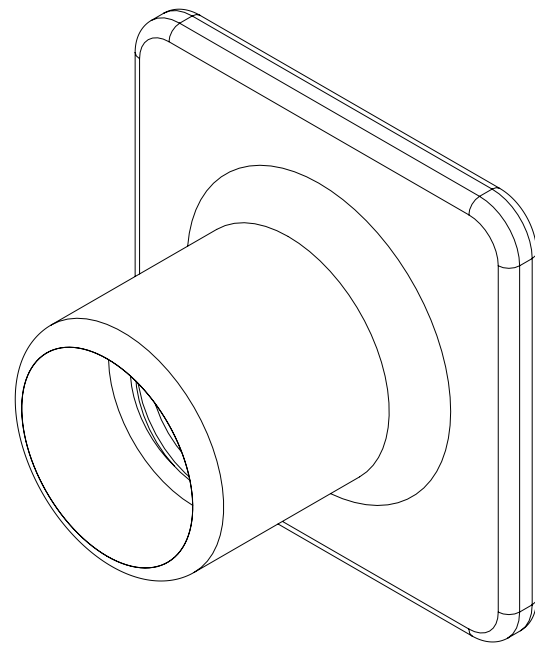
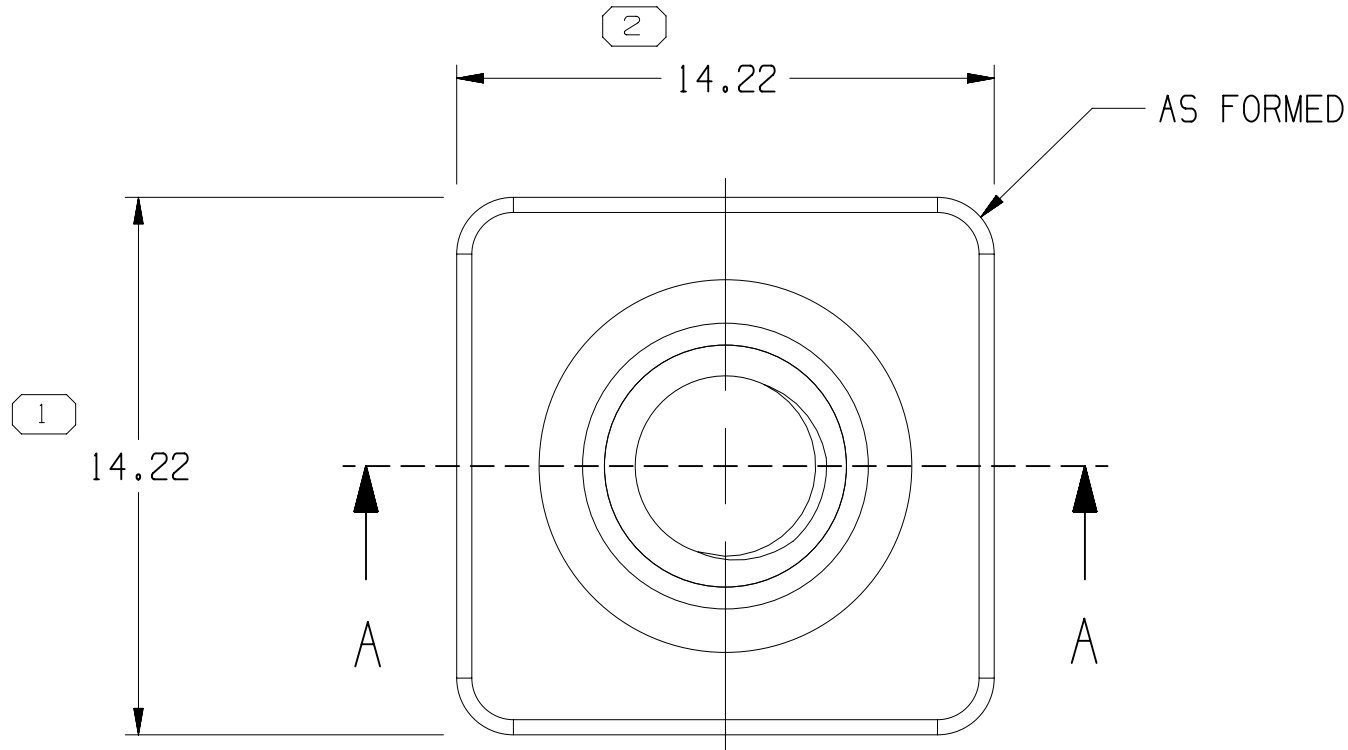


SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	22
	LAST NO. USED	20

MISSING SYMBOLS
14 16-18

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
11MY04	R	01	-	-		RELEASED	255221	CTR	JAA	MGR
09AP07	R	01	AA	-		ADDED DIM(S) (3 PLCS)	290798	EFS	RAO	JC
09MY07	R	01	AB	-		DELETED DIMS 14 & 16	291751	RAG	EAT	JC
08JN07	R	01	AC	-		ADDED DIM# (2 PLCS), ADDED NOTE	292671	PMP	JMM	JC
040C11	R	01	AD	-		ADDED NOTE 3	414722	DAB	FRE	DAB
15DE22	R	01	AE	-		9.19+1.56/-0.39 WAS 9.19±0.39	559002	CGD	CGD	SV



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA. ALL RADII 0.4
- THIS PART MUST MEET A MINIMUM TORQUE REQUIREMENT OF 13.6 NM.
- MATERIAL: SAE 1010 STEEL PLATED PER DX551245-P
ALTERNATIVE MATERIAL: JIS G3141 SPCC-SD

4 PROCESS SENSITIVE DIMENSION		
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED		
DIMENSIONAL RANGE (MM)	CHART	G
FROM 0		
TO 12		> 12
TOLERANCE UNLESS OTHERWISE SPECIFIED		
±0.15		±0.3
ANGULAR TOLERANCE		±2°

DWG TYPE PART DRAWING	
STYLE	
VOLUME (CM³)	DISTR CODE 
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	
THIRD ANGLE PROJECTION 	DO NOT SCALE  USE MATH DATA 

• APTIV •									
CONNECTION SYSTEMS									
WARREN, OH									
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DR								DATE	
APVD1 CESAR TAPIA R.								01JN04	
APVD2 J.S. ALVARADO								25JN04	
APVD3 M. ROUSSEL								25JN04	
APVD4									
APVD5									
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001									
MATERIAL SEE NOTES									
DRAWING NAME									
SLEV INSERT NUT M6 ID= OD= L=9.19									
DRAWING NUMBER									
15492560									
SIZE A2	SCALE 5:1	FRAME NO 1 OF 1	SHEET NO 1 OF 1	STG R	REV 01	N/P AE			