NOTE	SPECIFICATIONS
1	INJECTION GATE LOCATION (RECESS)
2	BURRS < 0.1 MM ON ALL MANIPULATION QUILT OF OUTER HEADER. FOR SERIAL PRODUCTION ONLY
3	INTEGRITY: NO LACK OF MATERIAL. ON FUNCTIONAL AREAS: BURRS < 0.1 MM. OTHER AREAS: BURRS < 0.3 MM. FOR SERIAL PRODUCTION ONLY
4	THE METROLOGY MUST BE DONE AFTER 12 HOURS WITH HUMIDITY EXPOSURE AT 23°C AND 50% RH
5	MOLD WITH MONOBLOCK CORE. PERIPHERAL SURFACE. NO BURR, NO PARTING LINE, NOR CRACK ON ALL THE SEALING AREA
6	UNDEFINED GEOMETRY TO BE TAKEN FROM 3D MODEL,
7	DIMENSION CAN BE CHANGED AFTER FIRST OF TOOL
8	METROLOGY TO BE DONE ON WAY 1 AND WAY 2
9	MARKING DIMENSIONS ACCORDING TO 3D MODEL.

APTIV	REVISION	MATERIAL	UL 94	COLOR
35082337	02	POLYAMIDE	V0	ORANGE
35082338	02	POLYAMIDE	HB	ORANGE
The both reference can be molded in same mold				

SYMBOL DEFINITION

A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (10) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.

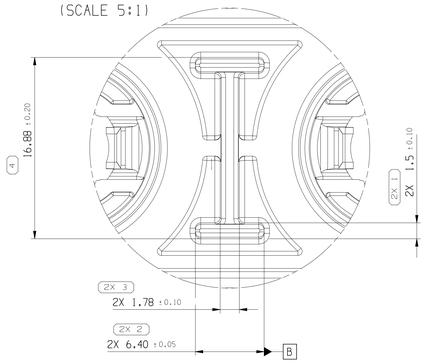
TOTAL NO OF INSPECTIONS REQUIRED	51
LAST NO. USED	24

MISSING SYMBOLS

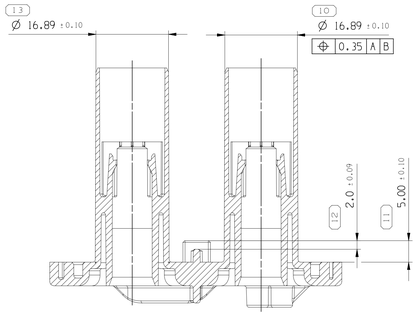
NO MISSING SYMBOL NUMBER

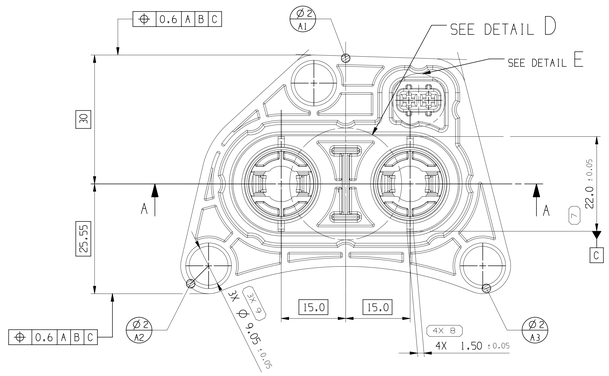
DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
08MR19	R	01				INITIAL RELEASE PD DRAWING		B.TAN	E.LAM	E.LAM
05JN19	R	01	AA		E10 F10 M10	DIM 5 TOLERANCE WAS 0.05 ONE GSAT DELETED UL 94 ADDED TO TABLE		E.LAM	B.TAN	
24JL19	R	02	--		F11 05	DIM 9 TOLERANCE WAS ±0.20 DIM 24 ADDED		E.LAM	B.TAN	

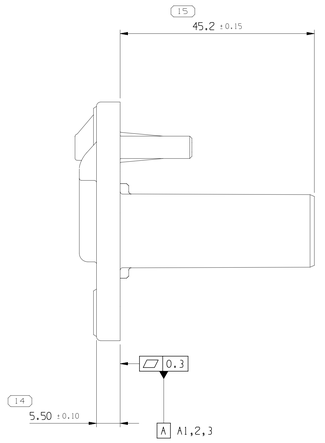
DETAIL D
(SCALE 5:1)

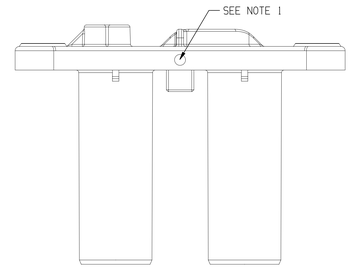


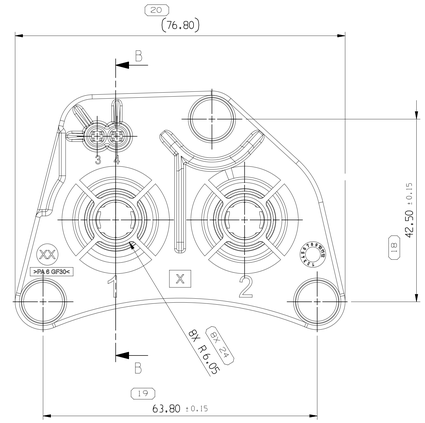
SECTION A-A



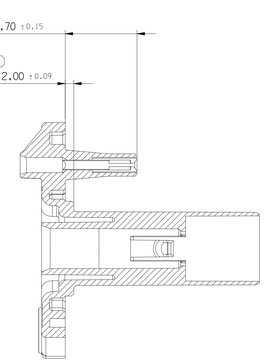


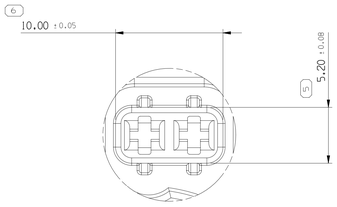






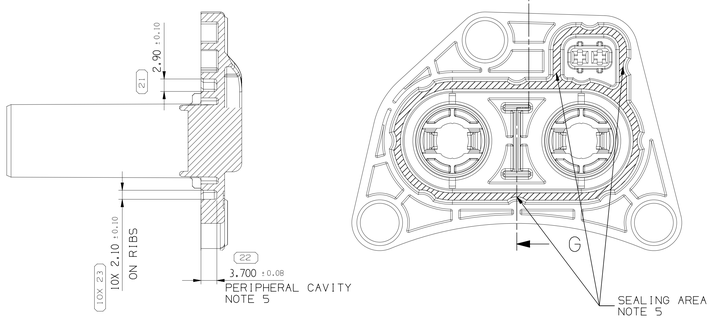
SECTION B-B





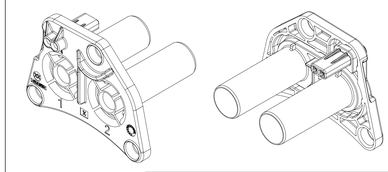
DETAIL E
SCALE 5:1

MARKING



SECTION G-G

3D VIEW
SCALE 1:1



(10) PROCESS SENSITIVE DIMENSION

LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT APTIV SALES TO ASSURE AVAILABILITY OF PARTS.

LA LIGNE TRACÉE SUR LA RÉFÉRENCE PIÈCE INDIQUE QUE LA PIÈCE N'EST PAS DISPONIBLE À LA COMMANDE

LES RÉFÉRENCES PIÈCES QUI NE SONT PAS BARRÉES INDIQUENT QUE CELLES-CI SONT DISPONIBLES PHYSIQUEMENT POUR ÊTRE COMMANDÉES

CONTACTER LE SERVICE COMMERCIAL DE APTIV POUR S'ASSURER DE LA DISPONIBILITÉ DES PIÈCES

DIM TO CHECK COTES A VERIFIER
DIM FOR HELP COTES POUR INFO
THEORETIC DIM COTES THEORIQUES



SHARP CORNER TOLERANCE

DIMENSIONAL RANGE (MM) FROM	> 0	> 20	> 30	> 70	>100	>150	>200	>250	>300	CHART E1
TO	20	30	70	100	150	200	250	300	400	
TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2	
ANGULAR TOLERANCE ±2°										

DWG TYP: PART DRAWING
WEIGHT (GR): 28.30
VOLUME (CM³): 20.358
ROUTING:
DISTR CODE: D

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES ACCORDING TO:

SEE CHART NFT 58-000 CATEGORY: 4 TOL. CLASS: REDUCED

GD&T ACCORDING TO:

ISO 1101

REFERENCE

FIRST ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

NX

•APTIV•

CONNECTION SYSTEMS
Chennai, India

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		DATE
DR	B.TANG	08MR19
APVD1	E.LAM	08MR19
APVD2	M.VENARD	08MR19
APVD3	J.FABRE	08MR19
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001
MATIÈRES PROSCRITES ET CONTENU RECYCLABLE SELON APTIV 10949001

MATERIAL: SEE TABLE

DRAWING NAME: OUTER HEADER DM 2W RCS 890 35082339-CU501

DRAWING NUMBER: 35082339

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A0	2:1	1 OF 1	1 OF 1	R	02	--

User: BZ7CJB
DATE: 08/OCT/2019 09:34:05
Path: 35082339_CU501_DM2W_RCS890_A0_2019_10_08.dwg
Time: 09:34:05